

For supplies via parcel service, the following is applicable:

Parcels up to 1200 x 600 x 600 mm and a weight of 31 kg may be packed in cardboard boxes.

Hazardous goods must be reported in accordance with the statutory regulations before dispatch.

The following packaging regulations shall also be applicable:

1. Packaging for air freight in third party countries

1. Wood for packaging must be heat-treated according to the IPPC standard and stamped (plywood and particle boards are not subject to the quarantine regulations).
2. Pack goods so that they are stackable and secured in tamper-proof and stackable wooden crates. Optimally, a PE film should be placed over the wooden crate and bonded to it.
3. Hazardous goods and excessively sized packages must be reported in accordance with the statutory regulations and dispatched.

2. Packaging for sea freight in third party countries*

1. Wood for packaging must be heat-treated according to the IPPC standard and stamped (plywood and particle boards are not subject to the quarantine regulations).
2. Place the goods securely on pallets. It must be possible to shift the goods with the help of a forklift in lorries and containers and should not be larger than the pallets all around.
3. Goods liable to corrosion must be protected with "Metacarin 850" or "Cortec VCI 369".
4. Goods liable to corrosion should also be packed with a VCI corrosion protection film so that they are air-tight.
5. Pipelines and pipe supports must be sealed at each of the ends.
6. Desiccant "Container-DRI" should also be packed along with the goods in the VCI film (1 pouch/m3).
7. Goods must be secured on pallets clamped with minimum 25 mm polyester straps.
8. Optimally, a PE film hood should be placed for each packaging unit and bonded to it.
9. Icons must be affixed in accordance with DIN 55402 such as, for example, icons for chains, forklifts and centre of gravity etc. so that they are visible.
10. Do not stick labels or adhesive tapes on the visible surfaces of the goods.
11. No hazardous goods should be packed along with the parcel units for sea freight!

3. Packaging for road freight within Europe as well as for exports to neighbouring third-party countries*

1. * Wood for packaging must be heat-treated in accordance with the IPPC standard and stamped (plywood and particle boards are not subject to the quarantine regulations).
2. Place the goods so that they are secured on / in stackable transportation aids such as pallets, grid boxes etc.
3. It must be possible to push the goods with a forklift in lorries and containers.
4. The goods should not be larger than the transportation aid on all sides.
5. Clamp the goods properly and professionally with at least 25 mm polyester straps.
6. * Goods liable to corrode must be protected with "Metacarin 850" or "Cortec VCI 369".
7. * Pipelines and pipe supports must be sealed at each of the ends.
8. * Goods liable to corrode should also be packed with a VCI corrosion protection film so that they are air-tight.
9. * Pipelines and pipe supports must be sealed at the ends.
10. Icons must be affixed in accordance with DIN 55402 such as, for example, icons for chains, forklifts and centre of gravity etc. so that they are visible.
11. Please do not stick labels or adhesive tapes on the visible surfaces of the goods.
12. Hazardous goods and excessively sized packages must be reported in accordance with the statutory regulations and dispatched.

You may order out packaging material from these companies:

VCI film:	<i>Dill</i> , Tel. +49 711975550 (Roll 50x6m, 150µm, type E) <i>Corpac</i> , Tel. +49 7062914360 (VCI, roll 50x6m, 150µm)
Desiccant:	<i>Marx</i> , +49 7644914120 (Container DRI)
Tension straps:	<i>Cordstrap</i> , +49 2166 4525909, (straps CC85 or CW105)
Corrosion protection:	<i>Bantleon</i> , +49 73139900 (Metacarin 850, smear/spray) <i>Corpac</i> , +49 7062914360 (Cortec VCI 369, spray can)

Each supplier is responsible for safe and secure packaging of his goods.