

Packaging Guideline

I. Packaging for export (container goods)

1. Packaging wood must be heat-treated according to the IPPC standard and stamped. (Plywood and pressboard are not subject to quarantine regulations).
2. The goods must be placed onto a pallet. It must be possible to push the pallet into the truck/container using a forklift truck. The circumference of the pallet must be larger than the goods.
3. Blank components must be protected against corrosion using Metacolin 850 or Cortec-VCI 369.
4. Open piping and pipe nozzles must be closed at the ends.
5. The goods should be completely wrapped (except stainless steel) air-tight in VCI film (corrosion protection film).
6. The "Container-DRI" desiccants should be wrapped in VCI-film (1 bag/m³) along with the goods.
7. The goods must be fastened on the pallet with polyester straps of an appropriate width (25 mm minimum).
8. A PE film cover must be placed and adhered over the packaging unit.
9. Handling symbols (e.g. chain, fork lift, center of gravity symbols, etc.) must be attached in accordance with DIN 55402.
10. Labels and adhesive tape must not be adhered onto visible surfaces, as considerable effort would be required to remove adhesive residues.

II. Packaging for air freight

1. Goods must always be packed into tamper-proof crates and cardboard boxes that are stackable. Otherwise, refer to *Packaging for export* (1; 3-7; 9+10)

III. Packaging for transportation by truck within Germany and neighboring countries

1. The circumference of the pallet must be larger than the goods.
2. The goods must be fastened on the pallet with polyester straps of an appropriate width (25 mm minimum).
3. Blank components must be protected against corrosion using Metacolin 850 or Cortec-VCI 369.
4. Open piping and pipe nozzles must be closed at the ends.
5. A PE film cover must be placed and adhered over the packaging unit.
6. Handling symbols (e.g. chain, fork lift, center of gravity symbols, etc.) must be attached in accordance with DIN 55402.
7. Labels and adhesive tape must not be adhered onto visible surfaces, as considerable effort would be required to remove adhesive residues.

To meet EISENMANN conditions, orders can be placed with the following companies:

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| VCI film: | <i>Dill</i> , Tel. +49 711975550 (roll 50x6m, 150µm, type E) <i>Corpac</i> , Tel.+49 7062914360 (VCI, roll 50x6m, 150µm) |
| Desiccants: | <i>Marx</i> , +49 7644914120 (Container-DRI) |
| Tightening straps: | <i>Cordstrap</i> , +49 2166 4525909, (CC85 or CW105 straps) |
| Protection against corrosion: | <i>Bantleon</i> , +49 73139900 (Metacolin 850, spread/spray) <i>Corpac</i> , +49 7062914360 (Cortec VCI 369 spray can) |
| Transport frames: | <i>Masterwerk</i> , +49 8954577797, Machtlfinger Str. 27, 81379 Munich, office@masterwerk.eu (Eisenmann transport frames according to quote) |

Each supplier is responsible for the safe packaging of their goods.